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Harbor Marine Transmission Shop

HURTH ZF MARINE HBW50

TRANSMISSION OVERHAUL Hurth

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~~HWB 10 Transmission Rebuild
(reassembly) part 2 Hurth HWB 10
Transmission Rebuild disassembly
part 1 A Part One Disassembling
1017-004 transmission Marine
Transmission Rotation ID Velvet Drive
ZF Hurth Replacing a ZF 5 M (Hurth
50) transmission with a PRM60 on my~~

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sail boat ~~Check transmission fluid~~

Cummins Marine 6BTA 5.9 370 with
ZF 220A Engine Test

Köp 2 Stycken ZF Backslag ZF IRM
220A-1 Ratio 1.533/1 på Klaravik

FREE Gearbox repair with a bit of
oven Velvet Drive Replacement PART

1

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How an outboard gearbox works
Perkins 4108 - 50 HP - Hurth HBW 10
- Diesel Engine - Plovila Mlakar Marine
Transmission Problem SOLVED and
cruising to St. Augustine! Cummins
QSB 480 HP with a ZF 280A 2:1 Gear
Engine Test #2 Manual Transmission,
How it works ? Shaft Alignment Part 2

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Borg WARNER 72 C Velvet V-DRIVE
REBUILD PART 2Cummins 6BTA 5.9
370 HP Engine with ZF 63A (Troll)
Test for Steve Lehman 120 New
Injectors and Valve Adjustment
Overview Flat Bottom V-Drive Strut
Bushing Replacement - Part 5: Install
Prop Shaft, Tighten Coupler Project

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Spotlight: Lobster Boat Prop Shaft and Gear Mount ZF Hurth Damper Clatter

Marine Engines - ZF
Hurth Transmissions

Ford Lehman 2728T 275HP With
Transmission ZF IRM 220A 1.23.1

~~Hurth Marine Transmissions HBW 250
rebuild Part 1 ZF 5HP Transmission~~

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~~Oil Change Interval Procedure
Cummins Marine QSB 5.9 480 HP
with ZF 220A Transmission - Engine
Test~~

Injector pump oil change Ford Lehman
120~~Zf Irm220a Manual~~

Operating manual ZF 220 A - ZF 220
V - ZF 220 IV - IRM 225 A - ZF W 220

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2) The propeller shaft must be removable to disconnect the flange.
CAUTION Improper alignment can result in serious damage to the transmission, e.g. noise, vibration and water leak from stern tube.

~~OPERATING MANUAL - MANUALE~~

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~~D'USO BETRIEBSANLEITUNG ...~~

Simplicity Marine Drives - Home Page

~~Simplicity Marine Drives - Home Page~~

ZF 220 A 10° Down angle, direct
mount marine transmission.

Description Reverse reduction marine
transmission with hydraulically

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actuated multi-disc clutches . Suitable for high performance applications in luxury motoryachts, sport fishers, express cruisers etc . Robust design also withstands continuous duty in workboat applications .

~~ZF 220 A - Volvo Penta~~

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Technical Specifications of the ZF
Marine ZF220A (IRM220A-1) Down
Angle, Direct Mount marine
transmission. ZF 220 A (IRM 220 A-1)
TECHNICAL DATA: Configuration:
10° Down Angle: Mounting: Direct to

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Engine: Bell Housings: SAE 2, SAE 3,
SAE 3 CAT: Weight (approx. dry): 50
kg (110 lbs) ...

~~ZF Marine ZF220A (IRM220A-1) Down
Angle, Direct Mount ...~~

ZF Transmission Adapter Plate SAE#3
for 45A, 63A, 63IV; ZF Transmission

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Adapter Plate SAE#3 for 80A, 85A,
85IV; ZF Transmission Adapter Plate
SAE#3 for ZF 220A; ZF Transmission
Adapter Plate SAE#3 CAT Engine for
ZF 220A; ZF Transmission Adapter
Plate SAE#3 for ZF 280A/IV; ZF
Transmission Adapter Plate SAE#3 for
ZF 285A/IV & ZF 286A/IV

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~~Checking & Changing the Oil on your
ZF Marine Transmission~~

Transmission Manuals ZF 85IV

Ratings & Specifications Condition:

New Model: ZF 85IV Replaces: ZF
85IV, ZF 80IV, Hurth HSW800V Shift:
Mechanical Shift, Electronic Shift 12V,

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24V Warranty: 2 Year Pleasure, 1
Year Commercial Ratios: 1.64, 2.0, 2.5
Configuration: 12 Degree V-Drive

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inventory of ZF marine transmissions.
We carry a wide variety of marine gear

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models and gear ratios. ZF 85IV, ZF 63A, ZF 220A, ZF 220V, ZF 280A, ZF 286IV, ZF 325IV.

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ZF is Propulsion. To contact ZF Marine directly, please fill out the form

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or call us. And if you need a new Owners Manual, please fill out the form specifying your Model in the Comments area, or give us a call at 954.441.4040.

~~Parts & Service - ZF Marine
Propulsion Systems Miramar, LLC~~

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ZF Marine Transmission s is a subsidiary of the ZF Group (\$14 billion in annual sales). ZF Marine is now the largest supplier of marine transmissions, propellers, surface drives, and controls in the world. In 1995, ZF purchased the Italian-based Hurth Marine Gear which continues to

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produce the smaller gears under the ZF name.

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included. Sold by a ZF dealer with full warranty. If you're changing from a Volvo MS-series transmission to a ZF, you'll also need to switch from the original spring type to a Centa bushing type damper.

~~ZF 220A 2.0:1 Marine Boat~~

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~~Transmission Gearbox IRM 220A-1 ...~~

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hesonline.co](http://bwob.pmbn.flci.ie.replicawatchonline.co)

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I also have a copy of the factory manual for the ZF 220A series in PDF. I would love to donate it to the Downeast forum. So if someone could tell me where to email a copy so it

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could be shared- that would be great! I downloaded my copy and printed it off at a local print shop for \$5.00 Always nice to have a hard copy to get dirty!! Lol

~~ZF Marine IRM 220A output shaft seal replacement ...~~

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von Anwendungen ...

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